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PACCUSTRIAL DIVILLES



# : PMID



FTIR, XRF

	P MI D
	HRC68-HRC85
	1 3 mm( M)
	2 0 mm( N)
	43 * 78 mm( L * H)
	0.76Kg



# : PMI





·

PMI - A	PMI - B
HRC68- HRC85	
13 mm(M)	7 mm( M)
1 0 mm( N)	5 mm( N)
76*50*70mm(L*W*H)	76*30*70mm(L*W*H)
O. 76Kg	0.35Kg



, CR16-CR30

į

# : PMN



P MN

CR16, CR20, CR24, CR30

0.8-1.2

CR16, CR20, CR24, CR30



# : PCKM



CR16, CR20, CR24, CR30	CR16, CR20, CR24, CR30
	0 . 8 - 1 . 2
60 * 1 40 mm( L * H)	6 O X 1 4 O mm( L X H)
1.85kg	1.85kg



# : PMS - F



	P MS Y
	: Cr 1 2 Mo V
	HRC60-HRC62
( )	12*12, 15*15, 18*18, 20*20 mm(M)
	4 0 mm( N)
	88*175mm(L*H)
	3. OKg



# : PMSY



C r 1 2 Mo V .

P MS Y
: Cr 1 2 Mo V
HRC60-HRC62
1 2 1 3 1 5 1 8 2 0 mm( M)
4 O mm( N)
88*175mm(L*H)
3. 0 K g



# : PCMC



P C MC
: Cr 1 2 Mo V
H R C 6 0 - H R C 6 2
10 12 13 15 18 20 mm(M)
1 0 0 mm( N)
5 3 * 2 2 0 mm( L * H)
4 . 8 K g



# : PML



Cr 1 2 Mo V , , , !

	РМТ
	: Cr 1 2 Mo V
	HRC60-HRC62
( )	6 mm, 8 mm, 1 0 mm, 1 5 mm, 2 0 mm( - M)
	4 0 mm( - N)
( )	98*120mm(L*H)
	5 K g



# : PMPD



	P MP D
	( , : , )
	: Cr 1 2 Mo V
	HRC60-HRC62
( ,	5 x 5, 10 x 10, 15 x 15, 20 x 20 mm(M) (
	4 O mm( N) (
( )	5 3 * 1 2 0 mm( L * H) (
( )	1 . 4 K g (



# : PMO



. Cr 1 2 Mo V , 3 - 8

Р МО	
: Cr 1 2 Mo V	
HRC60-HRC62	
7 - 3, 10 - 5, 20 - 10 mm( M)	30-10, 50-20mm(D)
4 0 mm( N)	4 5 mm( D)
5 3 * 1 2 0 mm( L * H)	7 2 * 1 0 0 mm, 8 8 * 1 2 0 mm( D * L)
1 . 4 K g	3.5 kg, 5 kg



# : PMQ



/ . 3 - 80 mm !

РМО	
: Cr 1 2 Mo V	
H R C 6 0 - H R C 6 2	
6 8 10 15 20 mm (M)	30 40 50mm (M)
4 0 mm( N)	60 mm( N)
5 3 * 1 2 0 mm( L * H)	88*150mm(L*H)
1 . 4 k g	5.8kg



# : PMT



	РМТ
	: Cr 1 2 Mo V
	HRC60-HRC62
( )	6, 8, 10, 15, 20 mm( M) (
	4 O mm( N) (
( )	5 3 * 1 2 0 mm( L * H) ( )
	1 . 4 K g (



# Ftir Xrf Kbr

: PMXP



P MX P

.

- 300°C( : )

25 mm(d)

15, 25, 50, 100, 250, 500 μm(6 )

200°60 mm(D°H)

220V/300W( : )

XRF



# Ftir Xrf Kbr

: PMXS



XRF

XRF

.

: Cr 1 2 Mo V

HR C 6 O - HR C 6 2

3 2 mm, 4 0 mm ( M)

4 5 mm ( N)

7 3 \* 1 3 3 mm ( L \* H)

3 . 2 K g



# Xrf

: PMXB



XRF . XRF

	Р МХ В
	: C - 1 2 N o v
	HRC60-HRC62
	3 2 mm, 4 0 mm
	45 mm( N)
( x )	7 3 mm X 1 3 3 mm
	3.2 K g

[ MP a ]		5 0	1 0 0	200	3 0 0	4 0 0	600	800	1000	1 2 0 0	1500
3 2 mm	[ ]	4.02	8.04	1 6	24.1	3 2 . 1	48.2	64.3	80.4	96.5	1 2 0
4 0 m m	[ ]	6.28	12.5	25.1	37.6	50.2	75.3	100	1 2 5	1 5 0	188

: 100-800 MPa . 1500MPa .



# : PMW





	P MW- A	P MW- B	P MW- C
	Y T 1 5		
	HRC85-HRC90		
	3 / 4 / 5 / 6 / 8 / 10	12 / 13 / 15 / 18 / 20	22 / 25 / 28 / 30 mr
	3 0 mm	4 0 mm	4 5 mm
	4 3 × 9 3 mm	5 3 × 1 2 0 mm	7 3 × 1 3 3 mm
( K g )	0.78	1.8	3.8



# : PMAS





	P MA S - A	P MA S - B	P MA S - C	P MA S - D	P MA S - E	
	C r 1 2 Mo V					
	HRC60-HRC62					
	3 * 3 4 * 4 5 * 5 6 * 6 8 * ( M)	12*12 15*15 18*1 ( M)	30*30 40*40mm (	150*50 60*60 mm(M	70*70 80*80 mm (	M)
	3 O mm( N)	4 O mm( N)	5 O mm( N)	5 5 mm( N)	60 mm( N)	
	5 3 * 1 2 0 mm( L * H)	7 3 * 1 3 3 mm( L * H)	95*133mm 115** *H)	127*150mm 153* (L*H)	180*180mm 200* *H)	180
( K g )	1 . 2 K g	3 . 6 K g	7 K g 1 4 K g	2 O K g 3 O K g	4 O K g 5 O K g	



# : PMAC



( K g ) O . 7 5 K g

1 . 2 K g

	P MA C - A	P MA C - B	P MA C - C	P MA C - D	P MA C - E
	C r 1 2 Mo V				
	HRC60-HRC62				
	3 4 5 6 8 1 M)	12 13 15 18 (M)	30 40mm (M)	50 60mm (M)	7 0 8 0 mm( M)
	3 0 mm( N)	4 O mm( N)	5 O mm( N)	55 mm( N)	60 mm( N)
	43*93mm(L*H)	53*120mm(L*H)	73*133mm 95*1: H)	( 115*150mm 127* ( L*H)	153*180mm 180* H)

3.8 Kg 6.3 Kg 14 Kg 20 Kg 30 Kg 40 Kg



# : PCHF





PCHF
0 - 500
S U S 3 O 4
O. 75 mm 1.35 mm 1.75 mm 2.75 mm
8 0 x 8 0 1 8 0 x 1 8 0 2 0 0 x 2 0 0 mm
O. 4 k g O. 8 k g 1. O k g



# : PMC



X R F , . . !

		P MC - A	Р МС - В	P MC - C	P MC - D	P MC - E
P MC - F	P MC - G					
A S S A + 1 7	: Cr 1 2 Mo V					
HRC68- HRC70	HRC60-HRC62		7 8 9 10 11.5 12 1 13 mm(M)			50 60 70 m (M)
80 90 10 m (M)	1 2 0 1 5 0 ( M)	20 mm( N	30mm (N)	40 mm (N)	45 mm(N)	55 60 65mm(
65 mm( N)	65 mm( N)	43 * 78mm(L)	43*93mm(L	5 3 * 1 2 0 mm	73*133m *H)	88*150mm 180mm 108* mm(L*H)
1 1 8 * 1 5 0 mm * 1 8 0 mm	168*180mm 218*180mm(L*H)	O. 55Kg	O. 67 K g	1.34Kg	2.9Kg	5.1 Kg 7.3 Kg

11.5 Kg 14 Kg 3 **20 ® k**g g 4 <u>0 Kg</u> ?



# : PMS



. Cr 1 2 Mo V

	P MS - A	P MS - B	P MS - C	PMS - D	P MS - E	PMS - F	P MS - G
	C r 1 2 Mo V						
	HRC60-HRC62						
		1 2 × 1 2 / 1 5 × 1 5 / 1 6 / 2 0 × 2 0 mm	22×22 /25×2 /30×30 mm		50×50 /60×60 /70	81-150 mm( )	151- 200mm( )
	20 mm	3 O mm	4 0 mm	4 5 mm	55/60/65 mm	6 0 mm	6 0 mm
	4 3 × 9 3 mm	5 3 × 1 2 0 mm	7 3 × 1 3 3 mm	88×150mm	98×150 mm/ 118×1 38×180 mm	1 6 0 × 1 4 0 m	2 2 0 × 1 6 0
(Kg	0.65	1. 2	2. 4	4.8	7.3/11.4/20	25 k g - 40	45kg-80



# : PIPM





# : PMD



	P MD
·	
	- 300°C( 500°C )
	: Cr 1 2 Mo V
	HRC60-HRC62
	0.02-0.1 mm(N)
1	180*180*130mm(L*W*H)
2	200*200*130mm(L*W*H)
3	300*300*130mm(L*W*H)
	32Kg / 38Kg / 88Kg



# : PMH



( 500°C),

- 300.0°C(	500°C		)
: 4400			
HRC60-HRC62			
10, 13, 1	15, 20,	30,	4 O mm(
40 mm(N)			
78*138mm,	90 * 1 3 8 mm(	L * * H)	
300W(220V/11	1 O V	)	
9 k g			

[ Mp a ]	5 0	1 0 0 3	00	4 0 0	600	800	1000	1200	1500
8 T	0.25	0.5 1	. 5	2.01	3.01	4.02	5.02	6.03	7.53
1 0 T	0.39	0.782	2. 35	3 . 1 4	4.71	6.28	7.85	9.42	11.7
1 2 T	0.56	1.13 3	3.39	4.52	6.78	9.04	11.3	13.5	16.9
1 3 T	0.66	1.323	3. 98	5.3	7.96	10.6	13.2	15.9	19.9
15 T	0.88	1.765	i. 3	7.06	10.6	1 4 . 1	17.6	21.2	26.5
20 T	1.57	3.149	0.42	12.5	18.8	25.1	31.4	37.6	47.1



# : PMHD



PID , .

P MH D - A	P MH D - B
0.0 - 300.0	0.0 - 300.0
: Cr 1 2 Mo V	: Cr 1 2 Mo V
50 mm (d)	25 mm (d)
15-100 m	25 50 100 250 500 m( 6 )
200*60mm(D*H)	200 * 60 mm( D * H)
2 2 0 V / 3 0 0 W	2 2 0 V / 3 0 0 W





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 $W_{\text{ma}} \, a_{\text{e}} t \, s_{\text{o}} A \, p_{\text{f}} p_{\text{ound}}$